"THE IDEA THAT ALL POOLS ARE CREATED EQUAL JUST DOESN'T HOLD WATER."



NATARE POOLS

Stainless steel systems for swimming pools, water features and aquatic facilities.

5905 West 74th Street | Indianapolis, IN 46278 | USA (800) 336-8828 | (317) 290-8828 natare.com · natare@natare.com



WE GIVE YOU OPTIONS A Natare pool gives you something you won't find anywhere else – options. Whether you're renovating an aging concrete pool and simply need a colorful lining system to make it watertight, or you need a brand new aquatic facility built from scratch, we will tailor a pool for you. Hyatt Place Orenjestad, Aruba

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NATARE POOLS

Our modular systems accommodate fully engineered Natare pools guickly and easily construct to the most fast, all-welded, or bolted pool construction for a popular sizes of rectangular and rectilinear pool pool that is on time, on budget, and built right the shapes. Typical lap or competition pools include the first time. standard 25-yard, 25-meter, and 50-meter pools in configurations suitable for all levels of competition or Natare pools eliminate typical pool construction training; they are also available in radius sections or shapes. Natare pools are certified to be structurally sound and self-supporting, whether empty or filled.

problems such as settling, deterioration, leaking pipes, cracking, joint failure, spalling, or peeling. Supported by a corrosion-resistant structural buttress system, Natare pools are suitable for virtually any environment.



Hawke's Bay Regional Aquatic Centre Hawke's Bay, NZ







Natare pools are complete pre-engineered solutions for the construction of virtually any swimming pool, water feature, or aquatic environment. A proven system, Natare pools incorporate stainless steel construction in combination with a wide choice of options.

Optima Center Chicago, IL

CONTACT US AT NATARE@NATARE.COM OR VISIT OUR WEBSITE AT NATARE.COM



POOLS BUILT TO LAST

Natare pools use special grades of stainless steel that provide excellent performance in any aquatic environment. Unlike other systems, Natare pools do not rely on messy glues and adhesives to make your pool watertight. Our exclusive Natatec[®] pool lining system offers a colorful finish and can also act as the pool's waterproofing system.

Our rugged, unitized wall system is joined to a self-supporting structural support system called a "buttress," which ensures pool stability whether empty or filled. The entire system is individually engineered and structurally designed using the most comprehensive computer design and modeling tools to provide a complete three-dimensional model long before manufacturing or construction begins. We provide complete and detailed drawings for every pool we produce.

We build your pool's components in advance at our Indianapolis manufacturing facility. The pool is then shipped in one piece or multiple sections, ready for a quick and easy installation on-site in a few days.

WHO IS NATARE?

Natare is respected and known around the world for our stainless steel pools and supply of custom equipment for commercial swimming pools, water parks, and aquatic centers. We are composed of expert-level professionals that are dedicated to making your project ideas come to life.



IMPORTANT FEATURES:

- certified to all current USA Swimming, FINA, NCAA, YMCA, and NFHS standards
- ideal for recreational swimming, hydrotherapy and water aerobics
- suitable for in-ground, on-ground, or elevated construction

Natare can assist with the bidding and planning process, and we will see your project all the way through installation.

• green — 100% recycled stainless steel

- heavy-gauge stainless steel construction
- compliant with most state, municipal, and local construction codes

• simple slab-on-grade construction



COMPETITION & TRAINING POOLS



NATARE FACT: Last year alone we purchased over 300,000 pounds of stainless steel.

A Natare pool is quite simply a fast pool, tailored for competitive swimming and training, and certified to all current USA Swimming, FINA, NCAA, YMCA, and NFHS standards.

Our industry-standard competition and training pools last through decades of high activity with little to no maintenance. They include the standard 25yard, 25-meter, and 50-meter pools in configurations suitable for all levels of competition and training, including Olympic swimming.

Natare pools eliminate the waves and surge that can slow swimmers down. Natare gutters and bulkheads, finished with Natare GPM grating, create a neutral pool environment ideal for training and competition.

Natare pools provide years of trouble-free service with minimal upkeep and maintenance.



FEATURES & OPTIONS:

- moving pool bulkheads designed for complete flow-through wave absorption to prevent wave rebound.
- gutter and bulkhead surfaces finished with safe, slip-resistant GPM grating.
- state-of-the-art perimeter recirculation systems (pool gutters) eliminate turbulence that slow swimmers down.
- air cushion safety sparger (bubbler) systems to cushion a diver's impact and provide a clear visual reference on the water's surface.
- designed and manufactured to meet all FINA requirements.
- our pools last through decades of high activity with little to no maintenance





Visit us online at: www.natare.com

Natare's experienced staff combines years of coaching and competitive swimming with hands-on pool construction and operation to produce competition and training pools that work and will keep working well into the future.

> Crewe Lifestyle Centre Crewe, NZ

TWO OPTIONS...



ALL-WELDED POOLS | AWS

Natare All-Welded Pool Systems (AWS) are quickly assembled on-site or, for smaller pool configurations, in our manufacturing plant as a single piece or component system. Each section is then joined together on-site with minimal welds to provide a fast and easy installation.

AWS is a permanent, watertight system that works with a variety of different floor systems including our Natatec® pool lining system. Your pool project can have the luxurious curves and sinuous shape of a lazy river while still achieving the strength and stability that only All-Welded Stainless Steel Pool Systems can provide. Interior finishes include polished stainless steel, ceramic tile, and Natatec. Other special finishes are available upon request.

Natare AWS pools are ideal for inground, on-ground, or elevated aquatic construction and feature sectional design tailored to the exact configuration of each individual project.





We offer many styles to fit your project requirements and budget, including a full range of interior finish options such as polished stainless steel, Natatec pool lining system, or ceramic tile.

STRUCTURAL PANEL POOLS | SPS

Natare Structural Panel System (SPS) is a bolted panelized pool construction system using 12-gauge stainless steel and a fully-welded gutter system. It is available in a wide range of shapes, sizes, and configurations and can be constructed anywhere in the world.

Structural Panel System pools include a robust stainless panel with a strong structural buttress system that can be easily adjusted during installation. It is primarily used for in-ground installation and is shipped as a kit to be assembled entirely on-site. It is also the perfect solution for one-off events where a temporary pool is needed and can be relocated to a new facility.

Available in a variety of shapes, sizes, and standard or custom configurations, Natare pools typically feature an all-welded integral circulating perimeter gutter. The perimeter pool piping or fragile plastic inlets are eliminated, and the automatic surge control weirs eliminate balance or surge tanks.

Dependent upon your pool's requirements, you can choose from a range of interior finishes including our Natatec pool lining system, ceramic tile, or polished stainless steel.







WHIRLPOOLS, SPAS & HYDROTHERAPY POOLS

Our stainless steel spas and hydrotherapy pools are ideal for facilities looking to incorporate the soothing effects of hot water in motion. Each Natare system is preengineered, easy to install, durable, hygienic, and low maintenance.

Our hydrotherapy pools and spas are offered in a wide range of sizes, depths, and shapes with options of complete mechanical and filtration systems, ADA access equipment, rehabilitation systems, counter swim, and hydrotherapy jets. Interior finish options include polished stainless steel, tile, or SafeStep™.



17 Wewatta Denver, CO









- durable Natare Stainless Steel Construction
- no staining or cleaning problems
- non-corrosive
- ideal for high temperatures



NATARE Our equipment and systems can be found in all 50 states and six of the seven continents. Single-piece or sectional pools are fabricated in our plant and shipped to the project site for fast and easy installation. Natare spas can be part of larger pools or stand-alone systems to complement any facility design.

- no painting
- no delamination from heat or chemicals •
- custom-fitted, pre-designed, and engineered
- ADA access equipment

100% COMMITTED TO YOUR SATISFACTION



Complete pool systems are available for wave pools, water playgrounds, health facilities, whirlpools, therapy pools and other challenging aquatic environments. Whether in-ground, on-ground or elevated, there is a Natare pool to meet your project requirement, construction budget or schedule. Natare gets pool projects done on time, on budget and right the first time.



SPECIALTY AND PERSONAL POOLS

We provide all the specialty components and equipment for a complete wave pool, water park, or water playground attraction.

UNIQUE SOLUTIONS

We have been involved in nearly every type of swimming pool construction and water feature design project. Past accomplishments include covering an entire mountain (amusement part



Marriott Marguis Houston Houston, TX





When planning a special pool that requires extra creativity, flexibility or structural know-how, Natare offers complete design solutions for today's innovative facilities.

Natare offers complete design solutions for aquatic recreation and a wide range of products that address the particular needs of these unique facilities.

attraction) with our Natatec[®] pool lining system, building an indoor water park wave pool on the 12th pool of a resort, to the world's longest elevated pool. Natare has done it all.



ELEVATED AND ROOFTOP POOLS

When space constraints or design criteria require that a pool goes on-ground, above ground or on a roof, a Natare stainless steel elevated pool is the answer.

Elevated Natare pools feature all-climate construction that moves with the building and buttress systems that could support the pool decking.

Hydrostatically tested, joint-free, durable and watertight, an elevated Natare pool provides significant savings and reduced construction time. They are lighter in weight compared to concrete pools, making them the preferred construction method for rooftop and elevated pools.

Is your construction timeframe tight? We can ship your elevated Natare pool in one-piece, multiple segments, or construct it on-site.



Renaissance at Shorelands Trinidad

Our elevated pools provide excellent water handling technology and a sturdy, wellengineered design.

Moving the pool to the roof offers an open feeling
while not taking up precious space on the ground.
This option is also a great solution for environments
with poor soil conditions or high water content.
Want a pool or spa on several floors of a high-rise
condominium? It's no problem.A Natare pool can be designed to fit any space
available. Looking to add a multi-purpose
recreational pool for guests? A Natare pool can easily
be designed to create a unique atmosphere with a
variety of depth changes, seating, stairs, spas within
the pool and much more.



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Private Residence Memphis, TN

PUBLIC & COMMUNITY POOLS

Natare has been involved in hundreds of pool projects for public, municipal, and community aquatic facilities. We ensure all pools and water features are compliant with all local, state, and federal regulations; and just as importantly, completed on time and on budget.

> Each Natare pool is fabricated from the highest quality materials and is carefully made to exacting standards.



With more than 40 years of experience, Natare has created unique solutions for a diverse array of swimming pools and water features for recreational facilities, swim clubs, community and public pools. These accomplishments in aquatic recreation include covering an entire mountain (amusement park attraction) in our Natatec[®] pool lining system, building an indoor water park wave pool on the 12th floor of a resort, and completing the world's longest elevated pool.



QEII Christchurch, NZ



WATER FEATURES, **WAVE POOLS, AND** WET PLAYGROUNDS

Activity pools with water play features, wave pools, wet playgrounds, splash pads, and similar water features are some of the most difficult aquatic facilities to build and require a great deal of creativity, flexibility, and innovation.

Natare offers complete design solutions for aquatic recreation and a wide range of products that address the particular needs of these unique facilities.







The most popular feature at a hotel or resort is the swimming pool, so it is crucial for the design and layout to be functional, aesthetic, and cater to your desired guests.

Natare pools have been designed, fabricated, and installed for some of the most impressive and awe-inspiring hotels and resorts around the world. Their versatility, strength, and overall appeal allow hotel and resort pools to create a luxurious, but playful environment for guests to enjoy.



From an infinity-edge pool spread across three towers and 200m above the ground to smaller, intimate pools, Natare has a stainless steel pool system for your hotel or resort.

Leak-proof.

durable, and

low-maintenance.

our pool systems are the proven solution.

NATARE PRODUCTS AND SYSTEMS

Perimeter Gutter Systems

Integral perimeter recirculating systems or overflow channel return systems provide the ultimate pool surround. Available in deck-level, semi-recessed, or fully recessed configurations in single channel, double channel, and positive suction return.



Natare Fixed and Movable Bulkheads

The answer to multipurpose, functional pool systems, Natare pool bulkheads are world renowned for the perfect competition systems. Vertically deployed or laterally moved, Natare bulkheads are available for any pool configuration.



Exclusive GPM polymer grating systems for pool surrounds, overflow systems or any pool, spa, or recreational environment. The first certified slip-resistant grating with a 10-year full replacement warranty.

MicroFlo[®] Filtration

High-capacity stainless steel vacuum sand and pressure filters in vertical or horizontal configurations. Available in sizes suitable for even the largest swimming pools, spas or water features; we sell the most economical, durable, and highest purity filtration available. An entire pool recirculation, filtration, and control system ready for fast, easy, and economical pool or water feature construction.



Natatec[®] Pool Lining Systems

Simply the most durable, cost-effective, and functional pool interior waterproofing system available. Build or renovate pools your way with the freedom to create attractive, functional, and watertight pool facilities.



Grating Systems



Natare equipment, systems, and services are available from a worldwide network of distributors, representatives, and experienced specialty contractors. Whether it is new construction, renovation or operation, talk to Natare.

Natare Pools

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